

NT Face Milling Holder

Brief introduction

NT Face Milling Cutter CNC Tool Holders, used in the clamping of the cutter with the radial drive groove, such as the face milling cutter, the vertical disc cutter, the set type end mill, high speed and high precision machining .Mechanical spindle and cutting tools and other accessories.High Precision NT shank Tool Holder ,balanced G6.3 or G2.5 For choose.

Specifications

- 1, Material: 40Cr, 20CrMnTi
2. Type: FMA, FMB
- 3, Model: FMA25.4, FMA31.75, FMA38.1, FMA50.8
FMB22, FMB27, FMB32, FMB40,
- 4, Accuracy: 0.005mm
- 5, Hardness: 52-58HRC
- 6, Usage: For holding like shell mill cutters
- 7, Standard: DIN2080,
- 8, Surface; heat treatment, sand blasting

Model	L	d	D	H	W
NT30-FMB25.4-20	20	25.4	50	20	9.5
NT30-FMB31.75-25	25	31.75	60	22	12.7
NT30-FMB38.1-30	30	38.1	80	25	15.9
NT40-FMB25.4-20	20	25.4	50	20	9.5
NT40-FMB31.75-25	25	31.75	60	22	12.7
NT40-FMB38.1-30	30	38.1	80	25	15.9
NT40-FMB50.8-35	35	50.8	100	28	15.9
NT50-FMB25.4-35	35	25.4	50	20	9.5
NT50-FMB31.75-35	35	31.75	60	22	12.7
NT50-FMB38.1-35	35	38.1	80	25	15.9
NT50-FMB50.8-35	35	50.8	100	28	15.9

Model	d	L1	L2	D	G	Draw Bolt
NT30-FMB22-20	22	20	18	53	M10	1/2-1/2 M12*1.75P
NT30-FMB27-20	27	20	20	54	M12	
NT30-FMB32-20	32	20	21	59	M16	
NT40-FMB22-20	22	20	18	48	M10	5/8-11 M16*2.0P
NT40-FMB27-20	27	20	20	58	M12	
NT40-FMB32-20	32	20	21	69	M16	
NT40-FMB40-20	40	20	24	80	M16	
NT40-FMB60-24	60	24	32	128		
NT50-FMB22-20	22	20	18	40	M10	1" -8 M24*3.0P
NT50-FMB27-20	27	20	20	70	M12	
NT50-FMB32-20	32	20	21	76	M16	
NT50-FMB40-20	40	20	24	88	M16	
NT50-FMB60-24	60	24	32	128		

Products advantages:

1. clip in the design of the site, to prevent vibration, clamping force, high accuracy.
2. by cryogenic treatment, to ensure the quality stability, durability and no deformation, excellent wear resistance.
3. rigidity to improve, more durable, more productive.
4. suitable for milling machine, can do heavy cutting, precision cutting use.
5. this special steel material is stable, not easy to deformation, has the advantages of not easy to crack, quenching hardening, electroplating coating.



Order.No	Model	d	L1	L2	D	G	Draw Bolt
33302220FB	NT30-FMB22-20	22	20	18	53	M10	1/2-12 M12*1.75P
33302720FB	NT30-FMB27-20	27	20	20	54	M12	
33303220FB	NT30-FMB32-20	32	20	21	59	M16	
33402220FB	NT40-FMB22-20	22	20	18	48	M10	5/8-11 M16*2.0P
33402720FB	NT40-FMB27-20	27	20	20	58	M12	
33403220FB	NT40-FMB32-20	32	20	21	69	M16	
33404020FB	NT40-FMB40-20	40	20	24	80	M16	
33406024FB	NT40-FMB60-24	60	24	32	128		
33502220FB	NT50-FMB22-20	22	20	18	40	M10	1"-8 M24*3.0P
33502720FB	NT50-FMB27-20	27	20	20	70	M12	
33503220FB	NT50-FMB32-20	32	20	21	76	M16	
33504020FB	NT50-FMB40-20	40	20	24	88	M16	
33506024FB	NT50-FMB60-24	60	24	32	128		
应用范围：用于夹持带径向驱动槽的铣刀，如面铣，立式盘铣刀，套式立铣刀							