

SK-FMB Face Milling Holder

Brief introduction

CNC milling machine SK FMB Face milling holder with SK shank, used in the clamping of the cutter with the radial drive groove, such as the face milling cutter, the vertical disc cutter, the set type end mill, high speed and high precision machining .Mechanical spindle and cutting tools and other accessories.High Precision SK shank Tool Holder ,balanced G6.3 or G2.5 For choose.

Specifications

- 1.modle No.: SK30, SK40, SK50
2. material:20CrMnT
3. Hardness:HRC48-52
- 4.. Type: A AD AD/B
- 5 . High accuracy and rigidity promised;
6. Excellent balance;
7. High productivity; High cost effectiveness.
8. Adapter standard: SK DIN69871;
- 9 Clamping range: 22 - 60 mm.

Application:

This SK-FMB series tool holder is for face milling cutters in metric size.

SK-FMB Face Milling Holder



Model		d1	d2	d3	L1	L2	L3	L	Locking screw for cutter	Wash er	Weig ht
SK3 0-	FMB22-35	22	26	47	35	18	14	100.8	E100U300		0.70
	FMB27-35	27	33	58	35	20	16	102.8	E120U300	FM-1	1.00
SK4 0-	FMB22-35	22	26	47	35	18	14	121.4	E100U300		1.20
	FMB27-60	27	33	58	60	20	16	148.4	E120U300	FM-1	1.86
	FMB32-60	32	40	66	60	22	16	150.4	E160U350	FM-1	2.32
	FMB40-60	40	50	82	60	25	20.5	153.4	E160U351	FM-1	2.47
SK5 0-	FMB22-35	22	26	47	35	18	14	154.7 5	E100U300		3.60
	FMB27-35	27	33	58	35	20	16	156.7 5	E120U300	FM-1	3.79
	FMB32-35	32	40	66	35	22	16	158.7 5	E160Z350-4.0		4.10
	FMB40-50	40	50	82	50	25	20.5	189.7 5	E160Z350-5.0		4.57
	FMB60F-7 0	60		129	70	40		211.7 5	E160ZU500		8.00



Order.No	Model No.	L	ØC	ØD	H	G
22401645FB	SK40-FMB16-45	45	16	38	17	M8
22402245FB	SK40-FMB22-45	45	22	48	19	M10
22402750FB	SK40-FMB27-50	50	27	58	21	M12
22403255FB	SK40-FMB32-55	55	32	78	24	M16
22404055FB	SK40-FMB40-55	55	40	88	27	M20
22501645FB	SK50-FMB16-45	45	16	38	17	M8
22502245FB	SK50-FMB22-45	45	22	48	19	M10
22502745FB	SK50-FMB27-45	45	27	58	21	M12
22503255FB	SK50-FMB32-55	55	32	78	24	M16
22504055FB	SK50-FMB40-55	55	40	88	27	M20
应用范围：用于夹持带径向驱动槽的铁刀，如面铁刀，立式盘铁刀，套式立铁刀						